



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

31 July
D205-704-043
Job Sheet 180928



Part No: D205-704-043

Job Qty: 1 ea

Part Name: Cable Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/18/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev:B 05.01.28 Added Figures 1-2 KJ/RF IPP REV:C 12.05.10 per DSI9611 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/20/18	0.00	0.00	Start Up Small Fab-1		JUL 20 2018
100	Small Fab	1 pcs		7/20/18	0.00	0.28	Small Fab-1		DAS 38
110	QC	1 pcs		7/20/18	0.00	0.00	QC5		JUL 25 2018
120	Packaging	1 pcs		7/20/18	0.00	0.00	Packaging3-1		JUL 25 2018
130	QC21-FG	1 Ea		7/20/18	0.00	0.00	QC21		JUL 25 2018

Part Op 100 - Assemble as per dwg
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	1 Ea (1 ea)	90-Start up Operation	5078251
AN3-5A	Bolt	1 Ea (1 ea)	90-Start up Operation	5041106-1
D3217-1	Cable 66.5	1 Ea (1 ea)	90-Start up Operation	File 819
D3257-1	Fitting	1 Ea (1 ea)	90-Start up Operation	5058213
D3258-1	Angle Bracket	1 Ea (1 ea)	90-Start up Operation	File 716
MS21042L3	Nut	2 Ea (2 ea)	90-Start up Operation	5078167
NAS1149D0332J	Washer	2 Ea (2 ea)	90-Start up Operation	505596
NAS1149D0363J	Washer	2 Ea (2 ea)	90-Start up Operation	505269
NAS509-3	Nut	3 Ea (3 ea)	90-Start up Operation	5024446

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	1	298	0
	AN3-5A	1	170	0
	D3217-1	1	1	0
	D3257-1	1	19	0
	D3258-1	1	8	0
	MS21042L3	2	1,808	0
	NAS1149D0332J	2	1,455	0
	NAS1149D0363J	2	1,321	0
	NAS509-3	3	28	0

Part Specifications

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Part No. _____		Rework Scrap Use-as-is Suspected Unapproved		Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier			
NCR No. _____		Suspected Unapproved		Skid-tube Machining Thermoforming Large Fab			
Date: _____		Step #: _____		QTY Effective: _____			
Description Work Order Deviation		Disposition		Completed By			
Root Cause		Fault Category		Container No: S094320			
Environment		Pressure/Forced		Part: D205 - 704 - 043			
Design		Bending		Job No: 180928			
Doc/Data		Centre Not Concentric		Serial No/Batch: S094320			
Equip/Tooling		Cracks		Revision:			
Handling/Pre		Crimp/Kink/Ripple/Wave		Inspector:			
Material		Cuffs		Exp Date:			
Internal Transport		Crushing		Instructions:			
Tribal Knowledge		Heat Treat		Date: 07/20/18			
LOA		Wave/Twist in Tube		Dart Aerospace Ltd.			
Substation		Marks/Chatter		1270 Aberdeen Street			
Past Expiry Date		OTHER: _____		Hawkesbury, ON K6A 1K7			
Misidentified		No Re-verification		CANADA			
		Operator		TEL.: 1 813 632-5200			
		Offset/Setup		Email: sales@dartaero.com			
		Supplier		www.dartaerospace.com			
		Training		Conditioned Wrong			
		Use for Testing		Outside Dimensions			
		Poor Information		Over/Under tolerance			
		Rushing		Not Incorrect			
		Product Improvement		Not Lost/Missing			
		Process Improvement		Not Moved			
		Manufacturing Process		Swing			
		Past Due		ish			
				spread			
				ring Sequence			

Specifications could not be found.

Plex 7/18/18 9:19 AM Dart.lajeunesse.marie